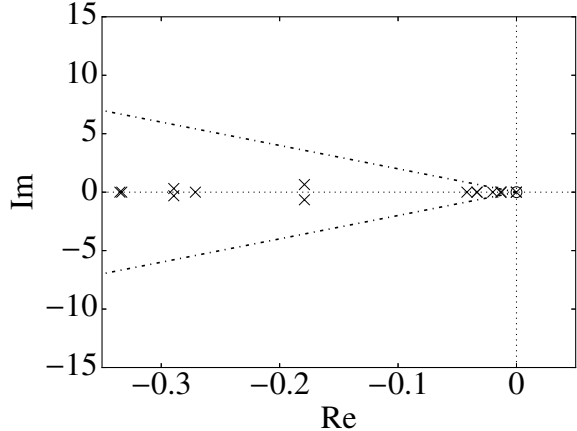
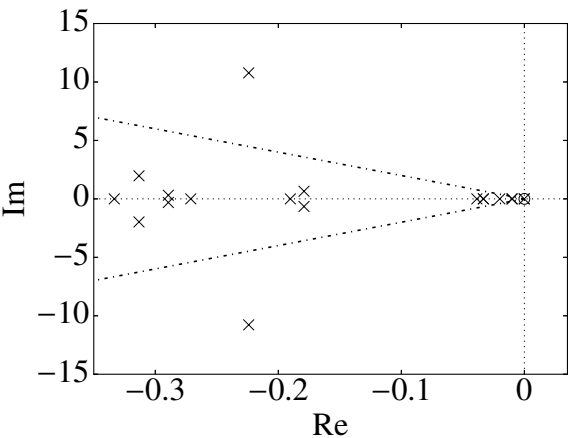


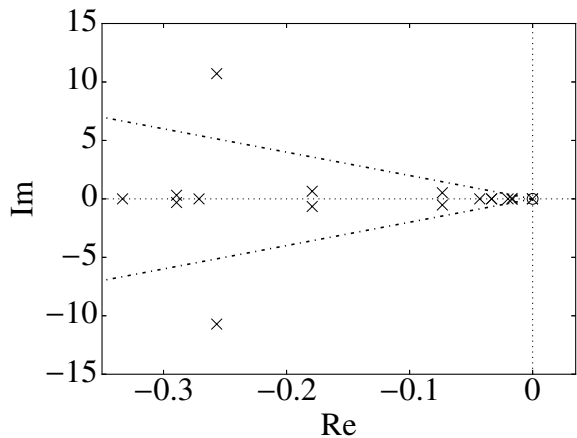
(a) $T_{f,u} = 1.0$, $K_{p,u} = 2.0$, $K_{i,u} = 0.4$



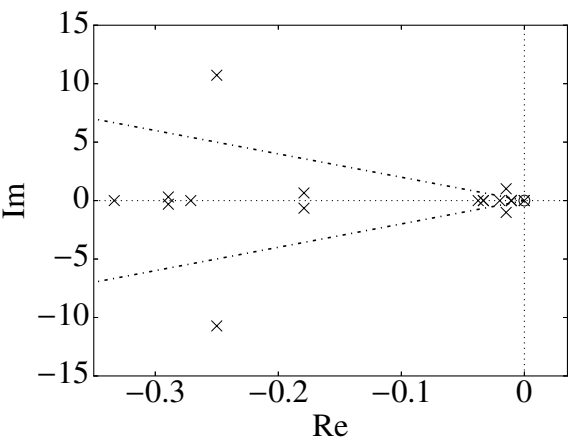
(b) $T_{f,u} = \mathbf{0.01}$, $K_{p,u} = 2.0$, $K_{i,u} = 0.4$



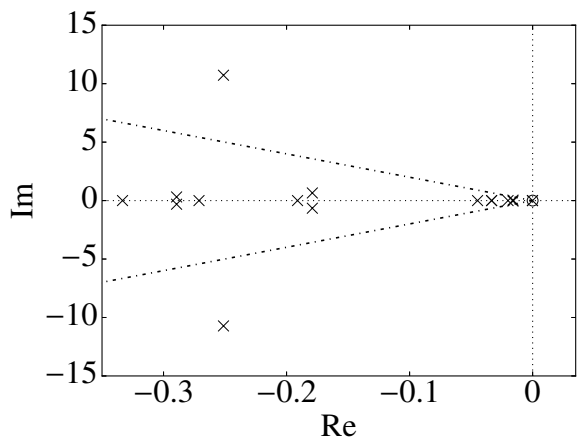
(c) $T_{f,u} = 1.0$, $K_{p,u} = \mathbf{10.0}$, $K_{i,u} = 0.4$



(d) $T_{f,u} = 1.0$, $K_{p,u} = \mathbf{0.4}$, $K_{i,u} = 0.4$



(e) $T_{f,u} = 1.0$, $K_{p,u} = 2.0$, $K_{i,u} = \mathbf{2.0}$



(f) $T_{f,u} = 1.0$, $K_{p,u} = 0.4$, $K_{i,u} = \mathbf{0.08}$